. DOT-TSC-NHTSA-79-5

HS-803-834

REFORMANCE CHARACTERISTICS OF AUTOMOTIVE ENGINES IN THE UNITED STATES

Third Series - Report No. 5 1978 Chevrolet, 200 CID (3.3 Liters), 2V

D.E. Koehler W.F. Marshall

U.S.DEPARTMENT OF ENERGY

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INTERIM REPORT



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Office of Research and Development

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16. Abstract

Experimental data were obtained in dynamometer tests of a 1978 Chevrolet 200 CID engine to determine fuel consumption and emissions (hydrocarbon, carbon monoxide, oxides of nitrogen) at steady-state engine operating modes. The objective of the program is to obtain engine performance data for estimating emissions and fuel economy for varied engine service and duty. The intent of the work is to provide basic engine characteristic data required as input for engineering calculations involving ground transportation.

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PREFACE

This report, prepared by the U.S. Department of Energy, Bartlesville Energy Technology Center for the U.S. Department of Transportation, Transportation Systems Center, Energy Technology Branch, Cambridge, MA, presents results of experimental work to obtain information on performance characteristics of an engine used in automobiles sold in the United States. The Chevrolet 200 CID engine used in this work is one of a series of 15 engines to be tested in the current program. This is the fifth of the reports to be published covering work with those engines.

This project is funded by the National Highway Traffic Safety Administration, Office of Research and Development, Office of Passenger Vehicle Research, Technology Assessment Division.

James A. Kidd, Jr. and Ralph G. Colello of the U.S. Department of Transportation, Transportation Systems Center, are the technical monitors.

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INTRODUCTION

The objective of this program is to obtain engine performance data for estimating fuel economy and emissions for varied engine service and duty. The intent of this work done at Bartlesville Energy Technology Center is to provide basic engine characteristic data required as input for engineering calculations of fuel consumption and emissions involving ground transportation.

The data acquired from tests of a 1978 Chevrolet 200 CID engine are presented in this report. The engine as equipped is intended for use in a forty-nine state (Federal) vehicle with automatic transmission. Chevrolet uses the 200 CID engine in vehicles in the 3,500 lb weight class. The test results are sufficient to establish steady-state maps for fuel consumption and emissions (carbon monoxide, unburned hydrocarbons, and oxides of nitrogen) over the entire operating range of the engine.

2. ENGINE TEST REPORT

The engine test set-up included a complete mean-tolerance engine (SAE definition) coupled to an eddy-current dynamometer. A cooling tower was used in place of the fan and radiator. The alternator was included but was not wired into the engine's electrical system. Emission control systems included exhaust-gas-recirculation, positive crankcase ventilation, early fuel evaporation, and an oxidation catalyst. The manufacturer's engine specifications are listed in Table 1.

Prior to testing, engine break-in consisted of 40 hours of operation at various speeds and loads representative of normal engine operation. Table 2 contains details of the break-in schedule. A single batch of unleaded regular grade gasoline was used throughout the break-in and tests; a detailed fuel analysis is given in Table 3. Engine tests began on March 15, 1978, and ended on March 30, 1978. During steady-state tests, the engine was operated at the following speed/load modes:

Speeds: 1,000; 1,300; 1,700; 2,000; 2,400; 2,800; 3,300; 3,800 rpm

Loads: 0, 10, 25, 40, 60, 75, 90, 100 pct of full load (0, 10, 25, 60, and 75 pct points were repeated at all engine speeds)

Idle speed/load modes: 750 rpm -- 0, 10, 15 lb-ft 650 rpm -- 15 lb-ft

Over speed point: 4,000 rpm -- 134 lb-ft (WOT)

The following data were recorded for each test point:

Test number
Date
Barometric pressure, mm Hg
Dew point, °F
Inlet air temperature, °F
Speed, rpm
Torque, 1b-ft -- Daytronics strain gauge load cell
Fuel rate, 1b/hr -- Fluidyne positive displacement fuel flow meter
Ignition timing, °BTC

Manifold vacuum, in. Hg
Throttle angle, degrees
CO, pct -- Beckman NDIR
CO₂, pct -- Beckman NDIR
O₂, pct -- Beckman polarographic detector
HC, ppmC -- Custom-built heated flame ionization detector
NO_x, ppm -- Thermo-Electron chemiluminescent detector
Oil temperature, °F
Oil pressure, psig
Coolant temperature, °F
Exhaust temperature, °F
Exhaust pressure, in. H₂O
Intake manifold temperature, °F
Exhaust-gas-recirculation rate as determined by the intake manifold, CO₂

The following equations were used in calculating power, air/fuel ratio, absolute humidity, and mass emission rates of carbon monoxide (CO), unburned hydrocarbons (HC), and oxides of nitrogen (NO_X) :

Partial pressure of water vapor in intake air (millimeters of mercury):

P = exp
$$\left[18.717 - \frac{7308.1}{393 + D}\right]$$

where D = Dew point, °F

2. Absolute humidity (grains moisture per pound dry air):

$$H = \frac{4347.8(P)}{B-P}$$

where B = Barometric pressure, mm Hg

3. Humidity correction factor (dimensionless):

$$K_{H} = \frac{1}{1 - 0.0047(H - 75)}$$

Note: This factor is used to correct the NO_X mass emission rate to a standard humidity of 75 grains moisture per pound dry air.

Stoichiometric air/fuel ratio (dimensionless):

$$AF_{S} = \frac{69(2 + \frac{x}{2} - y)}{fW_{fuel}}$$

x = hydrogen-carbon ratio of fuel

y = oxygen-carbon ratio of fuel

MWfuel = fuel molecular weight per carbon atom = 12.01115 + 1.00797x + 16.00000y

5. Hydrogen concentration in raw exhaust (percent):

$$H_2 = \frac{x(C0)(C0 + C0_2)}{2(C0 + 3C0_2)}$$

where CO = Carbon monoxide concentration (percent) CO₂ = Carbon dioxide concentration (percent)

Note: This equation assumes a water-gas shift equilibrium constant

$$\frac{(C0)(H_20)}{(C0_2)(H_2)} = 3$$

Correction factor for emission concentrations from wet basis to dry basis (dimensionless):

$$C_W = 1 + \frac{(\frac{x}{2})(c0 + c0_2) - H_2}{100}$$

In these tests only HC is measured on a wet basis. All other species are measured on a dry basis.

7. Air/Fuel ratio (dimensionless):

$$AF = \frac{AF_S}{2 + \frac{x}{2} - y} \left[\frac{(1 + \frac{x}{2} - y)(CO) + (2 + \frac{x}{2} - y)(CO_2) + 2(O_2) + \frac{NO_x}{10^{14}} - H_2}{CO + CO_2 + C_w (\frac{HC}{10^{14}})} \right]$$

where 0_2 = oxygen concentration (percent) 10_X = oxides of nitrogen (ppm) HC = unburned hydrocarbon concentration (ppmC)

8. Exhaust flow (pounds per hour):

$$M_{\text{FX}} = M_{\text{F}}(1 + AF)$$

where M_F = fuel flow rate (pounds per hour)

9. Carbon monoxide mass emission rate (grams per hour):

$$M_{CO} = {MW_{CO} \choose MW_f} \left[{(\%CO) (M_f) \choose \%CO + \%CO_2 + C_W(\%HC)} \right] (453.59237)$$

 MW_{CO} = molecular weight of CO (28.01115)

 MW_f = molecular weight of fuel (12.01115 +

1.00797x + 16.00000y)

M_f = fuel rate in lbs/hour

%HC = $HC(ppm)/10^4$

10. Unburned hydrocarbon mass emission rate (grams per hour):

$$M_{HC} = \binom{MW_{HC}}{MW_{f}} \left[\frac{\binom{\%HC}{Mf} \binom{M_{f}}{C_{w}}}{\binom{\%CO + \%CO_{2} + C_{w}(\%HC)}} \right] \left(453.59237 \right)$$

 MW_{HC} = molecular weight of hydrocarbon = 12.01115 + 1.00797x + 16.00000y

11. Oxides of nitrogen mass emission rate (grams per hour):

$$M_{NO_X} = {MW_{NO_X} \choose MW_f} \begin{bmatrix} {8NO_X + M_f} \\ {\%CO + \%CO_2 + C_W(\%HC)} \end{bmatrix} (453.59237)$$

 MW_{NO_x} = molecular weight of NO_2 = 46.0055

12. Power (brake horsepower corrected to a standard barometric pressure of 736.6 mm Hg and a standard temperature of 85° F):

HP =
$$\left(\frac{N(T)}{5252.113}\right) \left(\frac{736.6}{B-P}\right) \sqrt{\frac{t+460}{545}}$$

where N = engine speed (revolutions per minute)

T = brake torque (1b-ft)

t = air temperature (°F)

B = barometric pressure (mm Hg)

P = partial pressure of water vapor in intake air (mm Hg)

DISCUSSION OF TEST RESULTS

Maximum corrected brake horsepower, maximum torque, and brake specific fuel consumption (bsfc) are plotted as a function of engine speed at wide-open-throttle (WOT) (Figure 1). The maximum brake horsepower produced by the engine exceeded the value quoted in Table 1. The maximum torque produced exceeded the value quoted in Table 1 but was produced at a slightly lower speed. Fuel rates were found to be nearly a linear function of power for most engine speeds (Figure 2). Fuel rates were repeatable for all speeds duplicated.

Air-fuel ratios are plotted as a function of power for all engine speeds (Figure 3). The air-fuel ratios were repeatable for all engine speeds. Some minor deviation in the air-fuel ratios was observed at no-load operating conditions; this is typical for light load operation.

Emissions of carbon monoxide (CO), hydrocarbon (HC), and oxides of nitrogen (NO $_{\rm X}$) are plotted as a function of power for all engine speeds (Figures 4, 5, 6). Emissions of CO and HC were effectively reduced to low levels by the oxidation catalyst at all speed/load modes except those at WOT operation. Due to enriched fuel operation at WOT, a lack of available oxygen to support the oxidation process causes the catalyst to be ineffective. Emissions of NO $_{\rm X}$ tended to peak at approximately 90 percent of maximum power at each speed and were repeatable for all speeds duplicated.

4. CONCLUSIONS

The experimental work to obtain entine performance data for a 1978 Chevrolet 200 CID engine has been completed, and these data are presented in the tables accompanying this report.

TABLE 1. MANUFACTURER'S ENGINE SPECIFICATIONS

Displacement, cubic inches. Maximum horsepower, bhp @ 3,800 rpm. Maximum torque, lb-ft @ 2,000 rpm. Bore and stroke, inches. Configuration. Compression ratio. Firing order. Ignition timing at idle speed, °BTDC @ 600 rpm. Block material. Head material. Number of crankshaft main bearings.	95 160 3.5 - 3.48 V-6 8.2:1 1-6-5-4-3-2 8 cast alloy iron cast alloy iron
Number of compression rings/piston	1
Cam drive type	
Intake, inches	
Intake opens, °BTC Intake closes, °ABC Exhaust opens, °BBC Exhaust closes, °ATC	86 88
Spark plug gap, inches Engine weight, lbs	0.045
Exhaust-gas-recirculation system: Valve type Control signal Point of discharge Crankcase emission control:	carburetor vacuum
Control method	ventilation
Point of discharge	2V downdraft
Centrifugal advance, begins, ° @ 1,000 rpm Centrifugal advance, intermediate, ° @ 1,700 rpm Centrigugal advance, full, ° @ 2,800 rpm	
Vacuum advance, begins, ° @ 3 in. Hg Vacuum advance, maximum, ° @ 6.5 in. Hg Carburetor number	0 16 17058132 17056722
Distributor number	1110696

^{*}Engine rpm, Crankshaft degrees.

TABLE 2. ENGINE BREAK-IN SCHEDULE

Simulated vehicle speed, mph	Engine speed, rpm	Intake manifold vacuum, in. Hg	Fraction of time in mode
0	800	20	1/10
20	950	18	н
30	1,100	17	11
40	1,500	16	u
50	1,900	15	11
. 60	2,200	13.5	11
25	1,000	17.5	11
35	1,300	16.6	11
45	1,700	15.5	11
55	2,000	13.5	†I

Mileage per cycle = 90.

Total mileage simulated over 40 hours break-in period = 1,440.

TABLE 3. FUEL ANALYSIS

Fuel No	7718
Research octane No	91.8
Motor octane No	84.0
Specific gravity	0.717
API gravity, degrees	65.9
Distillation, °F: 10 pct evaporated	123 209 402 413
Reid vapor pressure, psi	11.26
FIA analysis, pct: Aromatics	9 15 76
Sulfur, pct	0.016
Lead, grams per gallon	Trace
Hydrogen/carbon atomic ratio	2.038

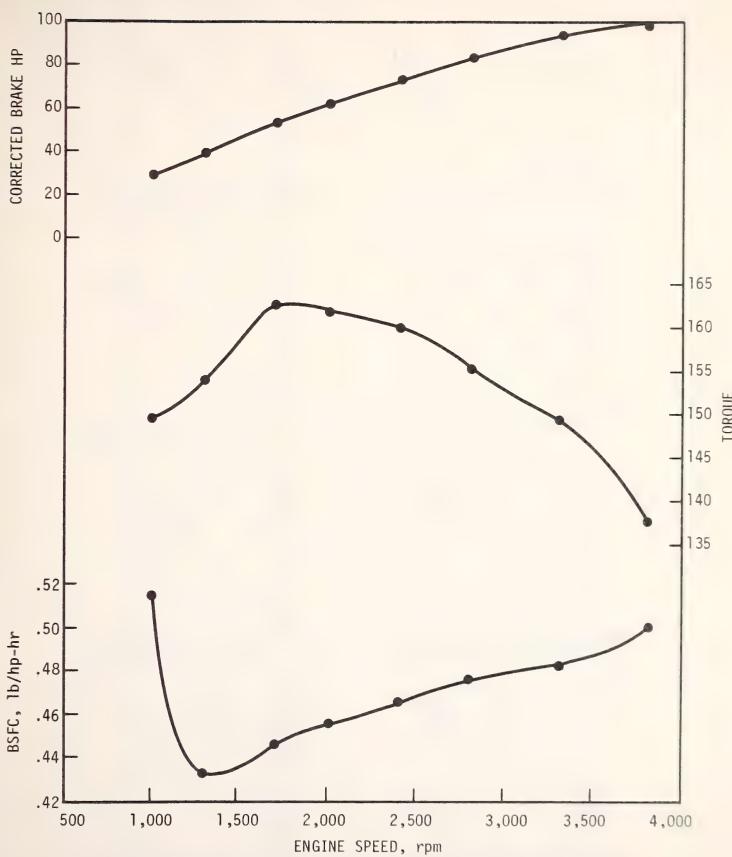


FIGURE 1. Brake Specific Fuel Consumption, Torque, and Brake Horsepower Versus Engine rpm at Wide-Open-Throttle--Chevrolet 200 CID Engine.

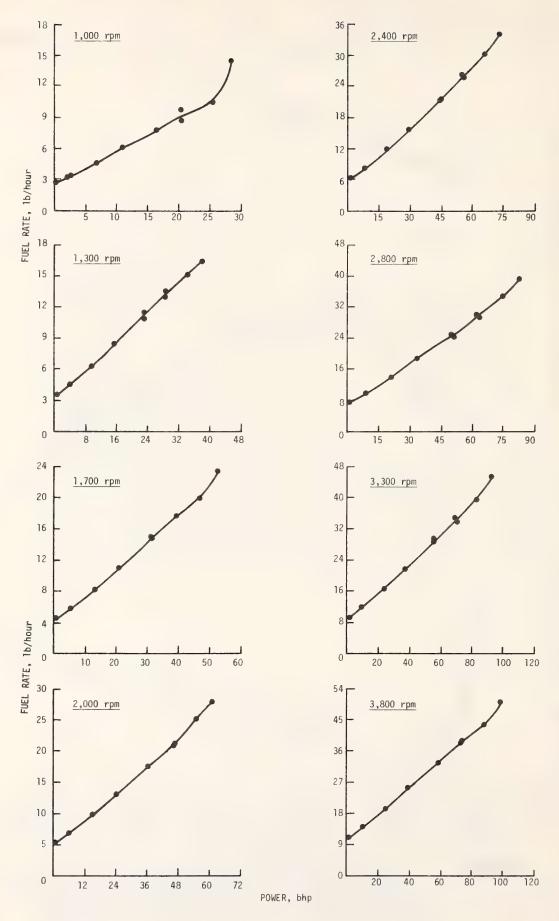


FIGURE 2. Fuel Rate Versus Power at Various Speed and Load Conditions--Chevrolet 200 CID Engine.

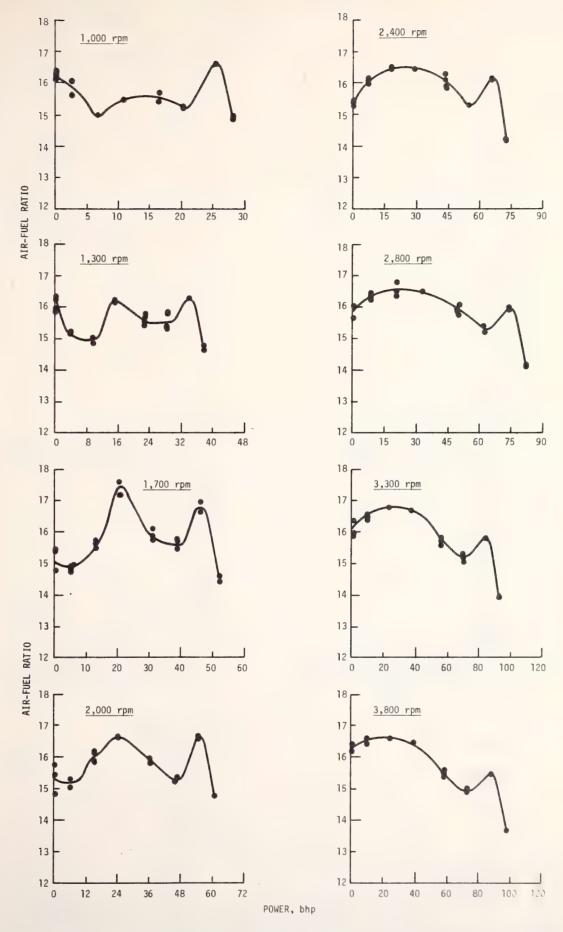


FIGURE 3. Air Fuel Ratio Versus Power at Various Speed and Load Conditions--Chevrolet 200 CID Engine.

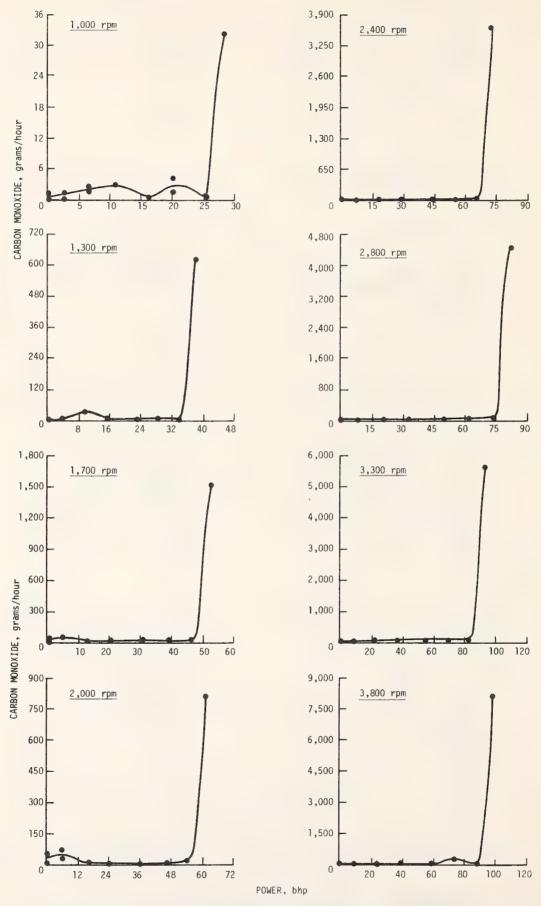


FIGURE 4. Carbon Monoxide Emissions Versus Power at Various Speed and Load Conditions-Chevrolet 200 CID Engine.

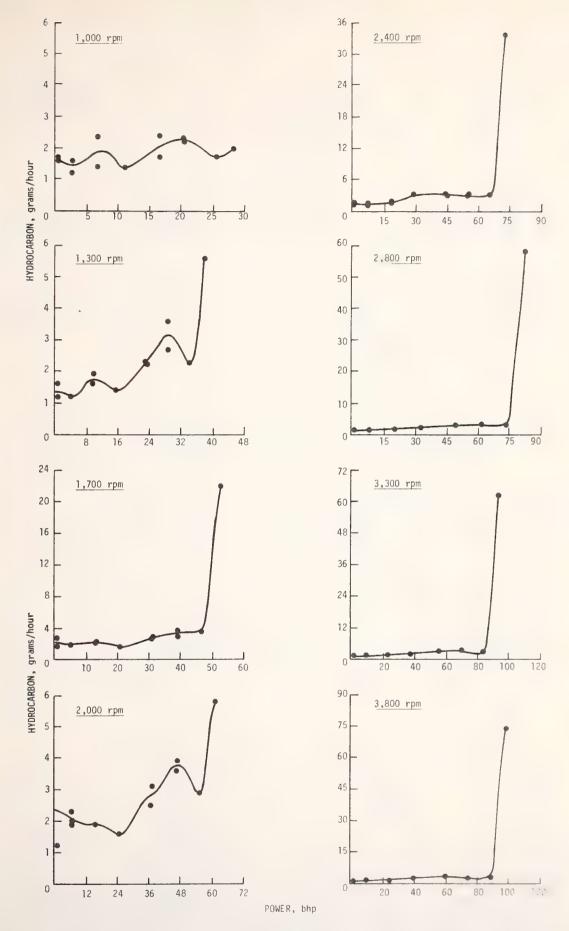


FIGURE 5. Hydrocarbon Emissions Versus Power at Various Speed and Load Conditions--Chevrolet 200 CID Engine.

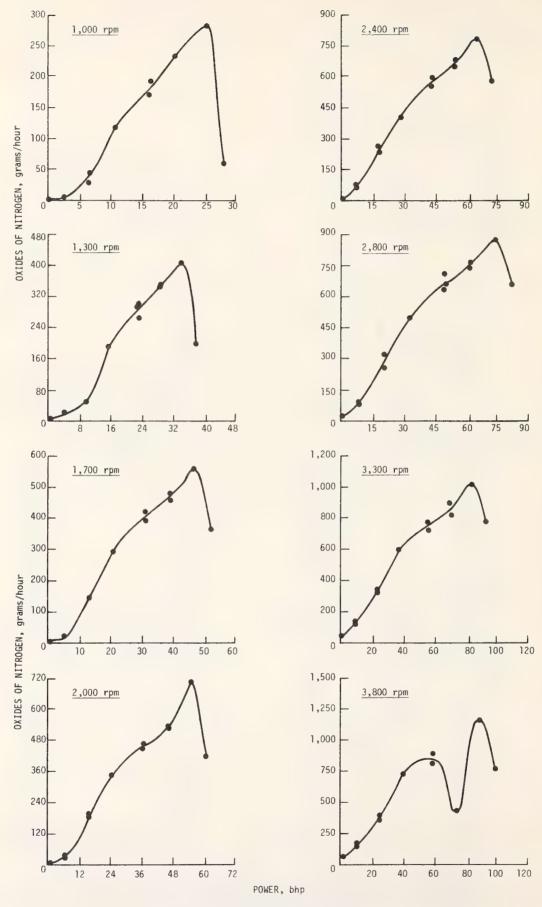


FIGURE 6. Oxides of Nitrogen Emissions Versus Power at Various Speed and Load Conditions--Chevrolet 200 CID Engine.

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**	056	900	064	900	4 18	081
24	14.22	14.34	®		9	0
~	1.3	.2	∞	1.7	9	100
O.	31	9	32	S	9	9
PPM	2		2765	2464	1476	892
7 1 0	15.68	15.76	16.05	16.11	14.89	15.01
RATES, G/HR						
	0		4	•	M.	0
	47		35.		35	-
	_	295.6		190.2	73.8	45.3
TURE	5	S	S	S	-	4
E, PS			m	M	M	M
PERATURE, F			187	187	187	187
SURE	•					
PERATUR	9	82	C	9	5	4

* CORRECTED SAE J816B + CORRECTED FOR HUMIDITY

	21.02		2/5	747	4	S	170	9	52	23.6	~	٠		Q)		117	14.6	0.		8		•		13	22	M	P	M	19	32.0	12
	21.01		2/5	747.	4	5	170	•	52.	23.4	~	٠		9)		054	14.4	4	1527	65	4 10 10			21.	103.	507.8	~	M	19	40.0	*
	20.02		2/5	747.	4		30	. :	٠	3.4	о О		•	4		900	7	1.6	10	127	_					g. 8	[43	M	00	0.	00
	20.01		2/5	747.	4	00	30	∓	٠	3.4		·		4		1.66	ω.	. 00	-					و		-	M	M	00	2.0	6
	19.02		2/1	747.	4	∞	30	2	M	4.5	00	0	س	12		900	\sim	9	00	441				<u>.</u>	٠	17.0	4	M	00	1.0	9
	19.01		2/5		4	00	30	Ω	M	4.4	00	0	, M	N		137	9	00	72		4			9			4	M	∞	0.4	~
NE : C 0 D E	NUMBER	SOUR	90	DMETER, MMH	IDITY, GR	PERATURE, F	INE SPEED	BUE, FT-LB		RATE	ITION TIMING, DEG	IFOLD VACUUM, IN	710	AKE MAN. TEMP.	ONCENTRATIONS,	20, 2	0	2, %	PPM	NOX, PPM	ATR/FUEL RATIO		EMISSION RATES, G/HR	00	HC	*XOX	IL TEMPERA	IL PRESSURE, P	DOLANT TEMPERATUR	HAUST PRESSURE, I	XHAUST TEMPERATURE,

* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

	C	•	6	752	4	. 00	70	67	-	4	4	ω	Ω	-	1	007	4		, IC	2911	=			•	420.4	40		190		26
	0	•	19	752	ঝ	00	70	6	_	14.0	4	00	Ω	***)	073	I/C	1	3	2874	00		-		408.7	4	M	190		9
	3		9	752.	*	00	170	2	39	17.6	9	S	0	=======================================		200	6	-			~			 N	4.624	မ	3	190	۰	8
	3		19	752.	4	00	170	را د	39.	17.5	9	٠. د	0	#		093	7	-1	4	2858	9		90		72.	9	M	190		03
	22.02		19	752.	4	9	70	9.	46.	19.8	ζ.		61.0	11		007	00	2.6	S	2738			0	3.5	သ	9	M	190		90
•	22.01		19	752.0	\$	63	20	φ.	46	19.9	~		61.0	***		079	2.7	2.4	\$	Cd	16.60		10.	58.8	6 5	9	M	190		
. u.v.	EST NUMBER	ATA SOU	(O)	AROMETER, MMH	UMIDITY, G	EMPERATURE,	NGINE SPEED	ORBUE, F	OWER, BHP*	UEL RATE, LB/HR	GRITION TIMING, DEG	ARIFOLD VACUUM.	ROTTLE ANGLE, DEG	MTRKE MAN. T	ENTRATIONS, D	co, x	C02, %	Ś	$^{\circ}$	ŭ.	AIRZFUEL RATIO	EMISSION RATES, GZHR		ЭH	→×O×	IL TEMPERATURE	IL PRESSURE, P	NT TEMPERATURE, F	KHAUST PRESSURE.	XHAUST TEMP

* CORRECTED SAE J816B + CORRECTED FOR HUMIDITY

	27.02		417	745.	3		70	9	•	ιO	35.0		4	CI		125	6	4	ர	383	15.05		M)		17.9	4	m	00	1.0	man()
	27.01		417		3		70	9	ις.	S	35.0	0	4	C		346	S	~	62	860	15.01		19.	00	28.0	4	M	00	0.0	10
	26.02		417		m		70	-		· •	35.0	~		-		000	**	1.2	28	6	15.69			N	140.1	4	M	∞	2.0	67
	26.01		4/7		m		20	- -		ထ	35.0	~		***		620		1.5	P)	2135	15.74			35	151.6	4	M	∞	6.9	2
	25.02		2/9	752.		∞	20	9	0	·	34.0	4	0			900	2	3.3	M	2540	17.58		5		294.3	9	M	∞	0.6	0
	25.01		17	52	4		02	9	0	0	34.0	4	0	+~1		075	M.	3.1	1082	0	17.20		59			9	M	00	11.0	-
Z	EST NUMBER	ATA SOU	EST DA	AROMETER,	UMIDITY, GRAI	EMPERATURE,	NGINE SPEED	ORQU	OWER, B	UEL RATE,	GNITION TIMING,	ANIFOLD VACUUM, IN H	HROTTLE ANGLE, D	NIEKE MAN. TEMP	ONCENTRATION	2 '00'	C02, %	2,	HC, PPMC	0 X P P P	AIR/FUEL RATIO	EMISSION RATES, G/HR		HC		31 TI	IL PRESS	DOLANT TEMPERA	HAUST PRESSUR	ZHAUST TEMP

CORRECTED SAE J8168
CORRECTED FOR HUMIDITY

	30.02		2/9	752.	4,00	S	200	0	55.	25.2	0	•	4	9		200		2 .3	m	2783	16.64		N	8	705.8	~	3	189		15
	30.01		6/7	752.	4	S	200	0	55.	25.2	0	•		9		199	00	2.4	745	92	16.53		45	64	699.3	~	M	189		2
	29.02		2/9	752.	4	5	200	2	61.	27.9	•			9		480	M		4	1705	14.75		13	ID.	O.	~	M	192		22
	29.01		2/9	752.	4	In	200	~	61.	28.0	0	•		9		990	\sim	9	200	2777	14.74		87.	109	60	N-	M	192		19
	28.02		\sim	745.			0			4.4		ς.	M	4		117	\sim	Ċ.		30	14.76			α		44	M	186		
•	28.01	-		45			20			-		(1)	-	4		476	9	ر. م	1867	4	14.78		179	24	5.2	4	3	186		00
NGINE: UEL CODE	ST NUMBER	ATA SOURC	EST DATE	AROMETER, MM	UMIDITY, G	EMPERATURE	NGINE SPEED	ORQUE, FT-	OWER	UEL RATE, LB/HR	GRITION TIMING,	ANIFOLD VACUUM, IN H	HROTTLE ANGLE,	E MAN. TEMP.,	CONCENTRATIONS, DRY BASIS	CO, %	002, %	ς Ω	C, PP	ů.	AIR/FUEL RATIO	EMISSION RATES, G/HR	00	#C	¥0X+	IL TEMPERATUR	IL PRESSURE, P	NT TEMPERATU	KHAUST PRESSURE,	KHAUST TEMP

* CORRECTED SAE J816B + CORRECTED FOR HUMIDITY

	33.02		2/9	752.	ניז	00	00	8.99	4	2	ر. دي	m	0	10	,	900	-	2	כיו	2872	16.63				345.0	4	M	2 0	1100	9 6	-
	33.01		2/9	752.	3	∞	00	8.99	4	S	50	ردا	2	0		083	0	2.4	6)	2898	16.57		C.	3	345.5	4	M	0	000	. 00	
	32.02		2/9	752.	143	~	200	100.2	36.	~	2	9		10		200	00	4			15.92				446.2	4		α	000	6)
	32.01		2/9	752.	M	Γ	200	100.2	36.	7	5	6	9	10		073	9	1.5	8	2890	15.89		<u>س</u>	62.	446.9	4	14	α	22.0	100	>
•	31.02		417	745.	3	8	00	125.3	46.		oi N	ق	·	~ ↑		001	∞	9	61	C	15.35			m	525.8	9	147	00	24.0	~	
-	31.01		417	745.	L \0	∞	00	125.3	46.	 1	ci	9		11		285	4	6	1212	03	15.32		. 99	28	529.5	S		00	32.0	0	•
GINE:	EST NUNBER	ATA SOURC	EST DAT	AROMETER, MM	UMIDITY, GRAI	EMPERATURE,	NGINE SPEED	ORGUE, FT	OWER, BH	UEL RATE, LBZH	GNITION TIMING	ANIFOLD VACUUM, IN H	HROTTLE ANGLE, DE	MIEKE MAN. TEMP.,	DNCENTRATI	CO, %	0	02, %	ú	OX, PP	AIR. FUEL RATIO	EMISSION RATES, GZHR	00			IL TEMPERATURE	IL PRESSURE, P	OCCANT TEMPERAT	ST PRESSURE,	ZHAUST TEMPERATURE, F	

CORRECTED SAE J8168
CORRECTED FOR HUMIDITY

	0.9		2/9	752.	m	œ	00	1.7	٠	ديا	2	٠ د	M	4		200	4	60	~	219	15.42		•		4.0	L)	M	187		9
	0.		2/9	752.	M	00	00			٠. دي	5		M	4		203	9	5.	0	26	15.71		~	0	11.7	10	M	187		-
	5.0		2/0		4	00	00	16.7	9	9	٠ د		9	13		148	00	4	474	435	0		00	ς.	24.7	143	M	188	•	0
	5.0		0/7	746.	4	∞	00	16.7	Ģ.	9	J.	_ :	9	3		426	1	. 7	-	736			0	30.	42.4	M	170	188	•	9
	34.02		417	745.	כיו	∞	00	41.8	S	6	S.	ż	00	12		000	M	1.3	9	2181	15.82			***	181.0	9	m	188		0
•	34.01		4/7		m		0	41.8	ທ	<u>س</u> .	ر. در	~	00	α		960	***	1.4	1173	N	15.74		58	35	187.4	40	m	188	•	4
GINE:	EST NUMBE	ATA SOUR	EST DAT	AROMETER, MM	UMIDITY, GRAI	EMPERATURE,	NGINE SPEED	ORQUE, FT-	OWER. B	UEL RATE, L	GNITION TIMING, DEG	ANIFOLD VA	HROTTLE ANGLE, DE	NTAKE MAN. I	ONCENTRATIONS, D	2, 00	C02, %	ر ک	C, PPM	NOX, PPM	AIR/FUEL RATIO	EMISSION RATES, G/HR	00	HC	*XOX	IL TEMPERA	IL PRESSURE,	NT TEMPE	KHRUST PRESSURE, I	XHAUST TEMPERATUR

* CORRECTED SAE J816B + CORRECTED FOR HUMIDITY

	39.02		2/9	752.	3	∞	240	ر. دي	54.7	9	0	ر. د	5	10		200	S	9	M	2952	13.33		3	c,	649.0	00	M	∞	41.0	0
	39.01		2/9	752.	m	∞	40	2	54.7	ھ	•	12	S	10		372	0	9	99	2955	15.28		90	00	655.0	00	M	α	56.0	6)
	38.02		2/9	752.	M	9	240	0	65.7	0				9		200	~	1.7	N	2925	16.13		4		9	Pm		∞	55.0	CI
•	38.01		2/9	752.	M	9	240	0	65.7	0		•		9		285	4		58	M	16.06		65	00	6	~	M	∞	77.0	24
•	37.02		219		3	9	240	Ģ.	72.9	L.	<u>.</u>	٠	 i	67		8 4 4	13.7	, durid	34	2191	14.16		13.	33	Ω	9	M	9	55.0	20
-	37.01		17	52	M	٩	240	وب	72.9	4			_	9		833	9	.37	34	73	14.21		11.		3		M	9	77.0	24
GINE:	EST NUMBER	ATA SOUR	EST DAT	AROMETER, MMH	UMIDITY, G	EMPERATURE	NGINE SPEED	ORQUE, FI-	OWER BH	UEL RATE, LBZ	GRITION TIMING,	ANIFOLD VACUUM, IN H	HRUTTLE ANGLE, D	NTAKE MAN. TEMP.	NCENTRATIONS	0	C02, %	2,	C, PPM	NOX, PPM	AIR.FUEL RATIO	EMISSION RATES, G/HR		HC		IL TEMPERATURE	IL PRESSURE, P	BOLANT TEMPER	3	KHAUST TEMPERATUR

* CORRECTED SAE J8168 * CORRECTED FOR HUMIDITY

	42.0		7/78 3/17/7	752.4 752.	3	72 7	400 249	1.6	8.2	11.9	7.0 37.	7.5 17.	0.0	9.6		000 6960	.93 13.1	2.29 2.1	955	2645 2527	16.47 16.51		9.4	39.3	9	64 26	37 3	87 18	11.0 9.0	980 93
	41.02		7/7	752.	-	\sim	40	9	6	15.7	~	4	4	9		000		2.0	S	2946	16.47			3.1	4	9		∞	16.0	0 4
	41.01		17	52.	****	\sim	40	9	φ.	15.7	7	4	4	9		620		2.2	92	2927	16.43		Ω	49.7		မ	m	œ	16.0	40
	40.02			752.	3	∞	240	0	43	21.0	و	6	5	10		200	13.49	1.8	4	80	16.27			3.4		~	M	18	21.0	40
	40.01			52.	64	00	40	000	M	20.9				0		078	13.45	~	92	9	16.11		07.	64.1	40.	- 15-	M	28	34.0	4ml 4ml
EL CODE:	EST NUMBER	ATA SOURC	EST DATE	AROMETER, NMHG	UMIDITY, GRAI	EMPERATURE, F	NGINE SPEED	ORBUE, F	OWER	UEL RATE, LB/HR	GRITION TIMING, DEG	ANIFOLD VACUUM, IN H	HROTTLE ANGLE, D	NIAKE	ENTRATIONS,	× '03	C02, %	02, %	ر ن	OX, PP	AIRZFUEL RATIO	EMISSION RATES, G/HR	00	HC	**************************************	IL TEMPERATURE	IL PRESSURE, P	OOLANT TEMPERATURE, F	HAUST PRESSURE,	XEGUST TEMPE

* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

	45.02		7/7	752.	***	9	280	-	00	3.6	ς.	٠	-	ெ	•	9		F . C 7	0.5	2264		14.07		449	57.	659.0	00	M	6	66.0	24
	0.		7/7	752.	444	9	280	-	2	39.3	2	٠	-	6		944	1 7 4	. 0	126	2755		14.11		8	145.	805.2	00	M	6	98.0	00
	44.02		7/7	752.	-	\sim	0			6.3	~		4	100		080	C		6	234	1	15.29		-		11.8	l)	M	00	1.0	S
	44.01		17	752.	444	~	0			6.3	ĸ.	ς.	4	M		406	~		05		(15.27		63.			5	M	00	3.0	P
	43.02		~	52.	-	P~	40	ئ	2	₩. ₩.	~		Ñ	11		000	P2	1.63	S	10		16.02				77.8	9	M	00	4.0	173
	43.01		~	52	 1	~	40		ř	80.3	•	· •		-		136	10	1.74	82	9	c c	66.61		IO.			9	3	co	0.9	00
GINE:	EST NUMBER	ATA SOURC	EST DATE	AROMETER, MMHG	UNIDITY, GRA	EMPERATURE, F	NGINE SPEED	ORGUE, FT-L	OWER, BHP*	UEL RATE, LBZHR	GNITION TIMING, DEG	AKIFOLD VACUUM, IN H	HROTILE ANGLE, DEG	TICKE MAN.	ONCENTRATIONS, D	2 '00			C, PP	OX, PP	1100	HIKATOEL KHILO	EMISSION RATES, GZHR	00			IL TEMPERA	IL PRESSURE	BOLANT TEMPERATUR	ST PRESSURE	ZHAUST TEMPERATUR

* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

	α		2	752	-		80		5	4	6	6	N.	9		001	~	4.	מיו	3027	15.92	-	ď	632.3	00	M	6	39.0	15
	•		1	752		~	80		5	4	6	9	2	5		091	S	1.5	22	3033	15.88	49	63	632.1	00	m	9	54.0	6
	7		1	752.	-	~	280	-	61.	6	8	S	00	10		001	~	~	100	9		 2	M	736.9	9	M	00	54.0	2 2
•	0	•	1	752.	y-d	~	280		61.	9,	2	2	တ	10		370	~	1.0	200	3043	173	00	74	733.6	6	M	ω	74.0	24
•	Ō	• •	1	752.	***	9	280		74.	4	ان	.	4	6		001	9	5.	CI	3040		~	ζ.		00	M	9	20.0	g)
-	46.01	, ,	12		***		8		74.	4.	ادا	,				313	M	₩. €	3	3043	15.94	15.	45.4	8	ထ		9	100.0	30
GINE	EST NUMB	ATA SOUR	EST DATE	AROMETER, NM	UMIDITY,	EMPERATURE,	NGINE SPEED	ORBUE, F	OWER, B	UEL RATI	GNITION TIMING	ANIFOLD VACUUM, IN H	HROTTLE ANGLE,	NIGKE MAN. TEMP.,	NCEN	≈ ′00	0	02, %	ن	OX, PP	AIR/FUEL RATIO	00		+×0z	IL TEMPERATUR	IL PRESSURE, P	DOLANT TEMPE	HAUST PRESSURE,	XHAUST TEMPERATUR

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	0		212	752.	•	~	89	9	. 00	6	0	0	œ	0		000	M	2.0	m		16.34				8.06	26	च	00		
	51.01		717	752.	-		80	9	80	9.	0	0	00	0		135	S	2.0	55	N	16.25		6	18	104.1	9	च	88		10
	0		212	752.	-	~	80	0	20.6	4	0	~	ς.	(D)		000	3	1.99	m	CV	16.37			-	319.7	N-		189	4	-
•	0		212	752.	***	\sim	80	0	20.6	4	•	~	دا	6		109	0	2.3	20	9	16.49		05.	34.	327.3	N	-	000	ω.	5
٠	49.02		2/2	752.	-		80	4	33.0	ໝ	9	M	ق	Ø1		000	₩.	2.1	M	0	16.52			٠	501.0	00	140	183	4	51
-	٥.		7	52.	***	Ν.	80	4	33.0	00	თ	M	9			095	3.0	2.25	63	30	16.48		21.			00	M	189	(m)	CV
	EST NUMBE	ATA SOUR	EST DAT	ARONETER, MMH	UMIDITY	EMPERATURE,	NGINE SPEED	ORQUE, FT-	OWER, BHP*	UEL RATE, LBZHR	GNITION TIN	ANIFOLD VACUUM, IN H	HROTILE ANGLE, D	NICKE MAN. IEMP	CONCENTRATIONS, D		C02, %	Ś	C. PPM	NOX, PPM	ALP, FUEL RATIO	EMISSION RATES, G/HR	00			F 15	TI PPESSURE, P	ANT TEMPERAT	ZHAUST PRESSURE, I	ZHAUST TEMPERATURE, F

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SAE J8168 FOR HUMIDITY

CORRECTED

	54.02		2/2	752.	M	- K2	339	00	84	39.2	ر. درا	-	lo.	6	•	0.01	• 5			2954	- (15.85				1023.1	0		190	4	0
	54.01		7/7	752.	M		330	00	4.	39.3	N	, 944	ر. م	6	1	364	. K.	, m	30	2938		13.82		26.	39	1020.2	0		190		132
	53.02		717	752.			330	M	93.	45.2	2	•		9		177	13.5	-	47	2214	1	13.97	•	38	62	82.	00	M	190		25
	53.01		17	752.	B	26	30	M	93.	45.2	5	&	81.0	9		177	N.	-	00	2214		13.36		40	62	32.	œ	m	190		125
	52.02			52.	-	~	80	-	٠	7.5		ci	٠.	2		000	\$	5	4	352		9						4	183	_	wet
	52.01			25			80		٠	7.4		o.		m		190	~	100	S	378	4			.	14.3	. 1		4	188		4
INE:	HUMBER	300% H	DATE	DEFINE SEE	IDITY, GRAI	PERATURE, F	INE SPEE	BUE, FT-L	02 04	RATE, LB/HR	TION TIMING, DEG	FOLD VACUUM, IN H	OTTLE ANGLE, DEG	TKE MAN. TEMP.	Ш	200	CO2, %	cu cu	HC, PPMC				EMISSION RATES, G/HR	00	HC	+×0 z	IL TEMPERATURE	IL PRESSURE, P	MT TEMPERATURE, F	KHAUST PRESSURE,	XHAUSI TEMP

* CORRECTED SAE J816B + CORRECTED FOR HUMIDITY

	57.02		717		3	9	30	-	~		_	M	00	9		000	-	2.4	N	2956	16.74		1 . 7			5	3	189	2	~
	57.01		7/7		m	9	30	-	2			m	00	9		091	9	2.5	9	2978	16.72	77	20.00	- 10		6	M	189	9	100
	56.02		212	752.4	m	9	30	8	9			6	4	6		000		1.1	3	3044	15.73		- a			0	M	190		17
	56.01		\sim	~	m	9	30	⊘	ئو		.	5	4	9		213	œ	4	29	3043	15.61	۵ را	6.7. 4		d -	0	m	190		21
	55.02		17		m	9	330	5	©		Ω	بي	0	G		001	5	۵.	CA	3044	15.35					0	3	190		28
			\sim		כיז	9	30	Ω	0		Ω					9	r~	0		3032		~	9 4	. 6	•	0	m	190		
GINE:	EST NUMBER	ATA SOURC	EST DATE	AROMETER, MMHG	UNIDITY, GRAI	EMPERATURE,	NGINE SPEED	ORGUE, FT-	OWER, BH	UEL RATE, LBZHR	GRITION TIMING, D	ARIFOLD VACUUM, IN H	HROTILE ANGLE, DE	1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1	ONCENTRATIONS	. 0	002	2,	ω	ũ.	AIRZFUEL RATIO) (())	IL TEMPERATURE,	IL PRESSURE, PSI	NT TEMPERATURE, F	ZEGUST PPESSURE, IN.	ZHAUST TEMPERATUR

35

	60.02		1	752.	3	S	30					Ç.	ထ	N		000	4	2.1	8	492	16.40	_	_	41.9	~	4	188		444	
	60.01		1	752.	M		30			<u>.</u>	•	2	ω.	C		156	N	2.2	408	0	16.35	00		3	P-	4	80		67	
	59.02		1	752.	M		30	در		٠ د		0		0		000		2		-	16.50			132.5	00		188		8	
	59.01		~	52.	ניז	9	30	5		8	٠	0	4ml	0		129	~	2.2	443	M	16.41	0.5	18.1	37	00		188		~	**
	58.02		3/17/78	52.	m	9	30	00	1 20		<u>.</u>	\sim	دي	ω		000		5			16.82		***		ω		188		<u>ي</u> م	
	58.01			52.	m		30	00	M		<u>.</u>	~	ر. ديو			112	Œ١.	9.	426	4	16.77		24.	23	60	す	188		90	
GINE: EL COD	EST NUMBER	ATA SOURC	EST DATE	ARONETER, MMHG	UMIDITY, GRAI	EMPERATURE	MOINE SPEED	ORGUEL F	OWER BHP*	UEL RATE,	GRITION TINING, D	ANIFOLD VACUUM, IN H	HROTTLE ANGLE, DE	MICKE MON. TEMP F	ONCENTRATIONS, D		0.27		HC. PPMC	0%) 80	RIR/FUEL RATIO	00	\circ		IL TEMPERATURE	IL PRESSURE, PSI	MT TEMPERATURE, F	XHAUST PRESSURE, IN.	XBAUST TEMPERATUR	* CORRECTED SAE JS16B + CORRECTED FOR HUMIDITY

63.02		~	52.	4	00	380	2	74.	တ	35.0	S)	m.	11		095	97		12	9	14.88		.	-		0	4	191		39
63.01		~	52.		60	380	10	74.	00	35.0	10	M	11		014	13.8	. 7			14.86		365.	7.62	004	0	4	191		132
62.02		212	2	4	00	380	9	. 68	M	27.0		9	10		001	\$	00	-	2994	15.46		M			6	4	191		137
62.01		2/1	N.	4	00	380	9	68	س	27.0		9	10		394	0	1.0	ഗ	96	15.44		. 290	35.0	148.	6	4	191		138
61.02		2/2		4	~	380	0	99.	<u>ه</u> .	27.0	-	—	10		911	13.1	0	CV	91	13.64	-	17.	73		P-	4	190		130
61.01		2		4	~	80	0	6	رن د	27.0	-	-	10		3	•4	•			13.67		ı,	2	957.2	~				33
EST HUMBER	ATA SOUR	EST DAT	ARONETER, MMH	UMIDITY,	EMPERATURE,	MGINE SPEED	ORGUE, FT-	OWER, BHP	UEL RATE,	GRITION TIMING, DEG	ANIFOLD VACUUMA	HROTTLE ANGLE,	NIEKE MAN. TEMP.	CONCENTRATIONS	200 %	Ć.	2, %	PPM	0 X	AIRZEUE RATIO	EMISSION RATES, GZHR	0.0	HC	*0×	IL TEMPERA	IL PPESSURE, P	ANT TEMPERAT	ZHAUST PRESSURE,	XHAUST TEMPE

CORRECTED SAE J8168
CORRECTED FOR HUMIDITY

New Part	E: 7718			i			
752.4 752.4		0	64.02	0	5.0	0	6.9
New Year	DE			=			
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DEG BTDC	E a	80	80	8	8	8	80
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DEG BTDC		•	σ,	9	6	4	4
DEG BTDC	€.	, ====================================		G	ທ	9	9
DEG 26.0 26.0 21.0 12.5 16.5 16.5 16.5 16.5 16.5 16.5 16.5 16	DEG BID	Q.	oi.	S.	N	N	8
DEG 26.0 26.0 21.0 21.0 16.5 16. . F 108 108 104 104 105 10 10 . DRY BASIS .2759 .0011 .0903 .0009 .1014 .000 14.05 14.27 13.32 13.40 13.15 13.3 14.05 14.27 13.32 13.40 13.15 13.3 277 26 291 2967 2967 2967 2097 2884 3082 2967 2967 2097 211 15.45 15.58 16.42 16.48 16.62 16.5 16.48 552.2 2.2 153.9 1.6 131.7 1.6 58.0 2.6 24.9 1.3 14.1 58.0 2.6 289 289 283 18.0 190 190 190 189 18.1	z	ص	6	ζ.	8	9	9
F F F F F F F F F F F F F F F F F F F	U C	و	છ			9	9
, DRY BASIS .2759 .0011 .0903 .0009 .1014 .0000 .1014		10	10	10	10	10	10
7. G/HR 552.2 2.2 153.9 1.6.48 16.62 15.7 393 F 296 289 289 283 28.0 56.0 66.0 190 11.60 13.15 15.8 15.3 15.8 15.8 15.8 16.4 15.8 16.4 15.8 16.4 15.8 16.4 15.8 16.4 15.8 16.4 16.8 16.6 15.8 16.4 16.8 16.8 16.8 16.8 16.8 16.8 16.8 16.8	, DRY BASI						
14.05 14.27 13.32 13.40 13.15 13.33 13.33 13.05 13.05 2.16 2.16 2.13 2.14 2.2 2.2 2.15 2.13 2.14 2.2 2.13 2.14 2.2 2.13 2.14 2.13 2.14 2.13 2.14 2.14 2.14 2.14 2.14 2.2 2.14 2.14		75	001	060	000	101	000
F		٥.	4 G	3	3.4	3.1	W.
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3084 3082 2967 2963 2097 2111 15.45 15.58 16.42 16.48 16.62 16.5 58.0 2.2 2.2 24.9 1.6 131.7 1.3 58.0 890.2 725.5 724.7 390.7 393. F 40 40 40 40 40 40 40 40 40 190 189 189 189 189 187 107 1078.		<u>ارا</u> ديا	୯	29		21	-
F 552.2 2.2 153.9 1.6 131.7 1.1 289 283 283 1885.4 890.2 725.5 724.7 390.7 393. F 296 286 289 289 283 283 28 I 40 40 40 40 190 190 189 189 I 18.		8	80	9	96	60	11
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F 28.0 2.2 153.9 1.6 131.7 1. 58.0 2.6 24.9 1.3 14.1 58.0 2.6 24.9 1.3 14.1 14.1 390.7 393. 14.1 1.3 14.1 14.1 1.3 14.1 18.1 1.3 14.1 18.1 1.3 14.1 18.1 1.3 14.1 18.1 1.3 14.1 18.1 1.3 14.1 18.1 1.3 14.1 18.1 1.3 1.3 1 1.3	, G/H						
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F 296 296 289 289 283 283 28			Ċ	24	٠	14.	
F 296 296 289 283 283 28 I 40 40 40 40 42 4 URE, F 190 60.0 60.0 42.0 36.0 24. URE, F 1275 1246 1209 1150 1142 107		21	96.	23 53	24.	96	90
I URE, F JON. H20 39.0 60.0 60.0 42.0 36.0 24. URE, F 1275 1246 1209 1150 1142 107		(T)	Øì	00	00	00	00
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	m	27	24	20	12	1.4	04

* CORRECTED SAE J816B + CORRECTED FOR HUMIDITY

	69.02		\sim	752.	3	~	S			ς.	ردا درا		٠	10		000	∞	1.7	1.9	47		16.02				6	140	1) a	0 0	- 1	מא
	69.01			75	m	~		٠	٠		ر. درا	0	٠	ผว		194	00	⊗ ∾	quel .	4 1		16.16		2	40.5	٠	140	M) a	007	. (N
	68.92			752.	4		80				2		· •	4		000	5	2.1			,	10.39				62.5	- 1	- 1	- a	0 0	. 1	~
	68.01		//		4	α	80	· •	<u>.</u>		⊘		·	14		130	4	5.0	25	614		10.13		~	9,	0.99	N	70	- a	1400	. 4	2
	67.02			752.	4	∞	30	14	თ		N.	g.	ςi	(A		000	4	2 . 1		1179	•	10.43			٠	161.9	∞	4	- 00	100	. (<i>y</i> 00
	67.01		2/2	52.			30	4.	φ.		Ċ.	6	à	(v		116	(c)	Cit	26	1138	*	16.43		1		5	60	ঝ	α		٠ ل	0.0
GINE:	EST HUMBER	ATA SOURC	BLMC LSS	ARONETER, NMHG	UMIDITY, GRAI	EMPERATURE,	MGINE SPEED	ORBUE, FT-	0 SER. BH	UEL RATE, LB	GNITION TINING,	AKIFOLD VACUUM, IN H	HROTTLE ANGLE, D	NIEKS MAN. TEMP	ONCENTRATIONS,	0	C02, %	7	Š	0.83	E		BMISSION RHIMS, G/HR	0.0	7	NOX+	301093		TOUR DATE TEMPERATURE	ME TRANSPORTER	CONTROL TOTAL OCKET THE TRACES OF THE TRACES	ZEECO - LEEVERE CK

CORRECTED SAE J8168
CORRECTED FOR HUMIDITY

	2.0		17	752.	M	9	09	ر. در	-	oi.	24.0	~	•	13		031	9	5.	45		15.72				1.5	CV	m	00	•	m	
	2.0		/2	752.	m	4	09	ر. ما	-	8	24.0	~	•	M		110	3.4		300	66	15.88		S.		1.9	CV	m		٥.		
	1.0		77	752.	M	9	75	S	8	8	24.0	ω		12		900	Cd.	2.5	2	~	16.61				1.8	N	M	00	0.	10	
	1.0		/2	752.	3	9	75	5	8	2	24.0	φ.		12		114	~	3.0	2	00	16.64				2.2	N	M	00	1.0	~	
	20.02		\sim	752.	M	9	75	\$	****	ci	23.0	67		13		001	Cd.	2.6	23	45					1.0	C/J	m	0	0	22	
	Ο.		N -	752.	3	Q	75	0		cvi	23.0	9		M		126	ω.	2.9	9		16.63			•	1.3	N	3	CQ	1.0	9	
CINE: EL COD	EST NUMBE	ATA SOUR	EST PRI	AROMETER, NM	UMIDITY, GRAI	EMPERATURE,	HGINE SPEED	ORBUE, FT-	OWER, BH	UEL RATE, L	GNITION TI	ANIFOLD VACU	HROTTLE ANGLE, D	NIEKE MAN. TEMP.	ONCENTRATIONS,	\Box		_		OX. PP	AIR/FUEL RATIO	EMISSION RATES, G/HR		HC		IL TEMPERATURE	IL PRESSURE, P	OOLANT TEMPERA	AUST PRESSURE,	ZHAUST TEMPERATURE,	

* CORRECTED SAE J816B + CORRECTED FOR HUMIDITY

	5.0		0/1	755.	S	00	00	9	ت	4.6	4.	7		CU		005	9	~	\sim	732	14.99			C.	30.3	N	M	00	1.0	C
	5.0		0/1	755.	S	00	00	9	9	4.6	4	7	₩.	N		144	5	9	15	1025	15.00		0		42.7	0	M	00	4.0	M
	74.02		17	746.	4	00	00	~	9	2.9	4	φ.		-		001	<u>د</u>	1.1	9		15.69				192.9		M	00	2.0	6
•	4		270	746.	4	œ	00	ċ	9	6.2	4.	თ		****		054		. 3	53		15.66		27.	ω.	94.		M	∞	0.8	9
•			/7	752.	M	9	100	ص	20.	6.0	4	وي	<u>.</u>	10		0.02	7 .	4	Φ	3104	15.19		-	2		4	m	∞	5.0	~
	٥.	1	13	52	כיו	9	00	<u>ه</u>	0	8.9	4	9	=4	Ö		170	m	φ	Ŋ	-	15.23		93	39.9	37.	寸	m	00	10.0	200
- UNITED	EST NUMBER	ATA SOUR	0 100	RROMETER, MM	UNIDITY, GRAI	EMPERATURE,	MGINE SPEED	080UE, FT-	GRER BRP	UEL RATE, LBZ	GRITTON TIMING, D	ARIFOLD VACUUM, IN H	BO TILE ANGLE, DE	NIEKS NAN. TENP.	DNCENTRATIO	\Box		02. %	c C	0%, 98	AIR/FUEL RATIO	EMISSION RATES, GZHR		HC HC		IL TEMPERATURE	IL PRESSURE	DOLANT TEMPERATURE	RAUST PRESSUR	ZEAUST TEMPERATUR

CORRECTED SAE J8168
CORRECTED FOR HUMIDITY

	78.02		2/0	755.	5	~	30	19.	8 8	M	21.0	ທ	ي	10		001		9	9	2844	15.33			2	340.6	-	M	00	0.9	9
	78.01		0/7	755.	S	~	130	<i>ون</i>	200	رما د	21.0	ر. دي	ιΩ	10		160	N	00	55	2853	15.28		28.	62.	341.1	-	-	00	15.0	00
	77.02		4/7	745.	3	00	0	***		S	24.0	0		13		000		2.0	19	53	16.26			٠	1.2	C	M		٥.	
	77.01		4/7	745.	3	∞	00			8	24.0	·	·	5		180	13.20	⊗ ⊗	00	43	16.38					CV	m	∞	1.0	S
	76.02		2/0		S	∞	00	4	ci	<u>س</u>	24.0	5	csi	13		000		co 	4						3.9	CVI	M	∞	0	in .
•	76.01		77	50			00	4	N.	M	24.0	о О		M		107	13.59	cd Cd	27	10	16.09		M	24.7	4.	N.	3	00	1.0	S
UEL CODE	MBER	ATA SOURC	ERG TRE	AROMETER, NAM	UMEDITY	EMPERATURE,	MGINE SPEED	ORGUE, FT-	OWER. BH	USL SATE, LBZ	CHITION TININGS D	HRIEDLD VACOUM, IN H	HROTTLE ANGLE, DE	MITERIA MAN TENP	CHCENTRATION	\Box			ن	0%, PP	AIR, FUEL RATIO	EMISSION RATES, G/HR	00	HC	+×0×	IL TEMPERATURE	IL PRESSURE, P	OOLANT TEMPERATURE	HAUST PRESSUR	ZBAUST TEMPERATUR

* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

	82.02		0.77	755.	53	08	0	-		3.4	28.0			3		000		2.0	4	8	16.30			-	2.7	m	M	187		r -
	82.01		0/7	755.			0	- -	**			_		M		171		2.3	80		16.19		~		2.9	10	3	187		0
	80.02		0/7	755.			30		6.	6.1		ĸ.		-		078	14.83	M)	00	M	14.99		6		46.4	m	M	189		9
	80.01		0.77	755.	S	∞	30		5	6.2		~		umi		459	14.32	9	93	umt	14.86		-	36.	6.82	M	3	189		m
	79.02		077		U)	~	30	ص	e i	10.8	دد	ص	<u>.</u>			000	14.43	5	9	4	15.54			ζ,	287.1	M	M	189		S
	79.01		17	55			30	IO	N	10.8	05			4~4		260	14.25	٥.	47	38	15.41		65		9 8	(11	M	189		8
01 NE :	EST NUMBER	ATH SOUR	EST DRT	AROMETER, MM	UMIDITY, GRAI	EMPERATURE	MGINE SPEED	0800E: FT-	OWER BH	UEL RATE, LBZMR	GRITION TIMIN	HNIFOLD VACCOME IN H	HAGELER HAGERY	MITTERN MAN. TENN.	ENTRATIONS		002, %		ú	OX, PP	AIP, FUEL RATIO	FRISSION RATES, GZHR	00	HC.		IL TEMPERATUR	IL PPESSURE, P	ANT TEMPERATURE	MHHUST PRESSURE,	XERUST TEMPERATUR

CORRECTED SAE J8168 CORRECTED FOR HUMIDITY

	85.02		0/7	755.	S		70	-	M	8.1	4		00	-		000		0	~	1953	15.58		•			146.5	5	M	00	3.0	49
	85.01		0/7	755.	S		70		ري	80	4		00	-	1	102	2	1.2	45	2127	15.50			-	9	157.2	I	M	00	0.6	IO.
	84.02		0/7	755.	20	77	20	9		14.6	4	6		10	,	000		5	S	2892	15.75		r			392.3	10		∞	12.0	97
	84.01		/3	55 5			20	67	<u>.</u>	14.6	4	σ,		10		074	-	4	25	2888	15.70		c	20	52	389.4	S	M	∞	20.0	0
	83.02		13	55.	S	r ~	02	ر. الا	39.	17.5	وي	വ	0	O T		000	14.62	00	9		15.46				ω.	456.5	M	M	ω	14.0	96
	83.01		r-1	50.00		r~-	170	D	₩ 60	17.4	وب			10		131	14.36	0.1	24	(O	15.43		<	4 ⇒				M	∞	25.0	4
GINE: EL COD	EST HUMBER	ATA SOURC	EST DAT	ARONETER, MMHG	UMIDITY, GRAI	EMPERATURE	MGINE SPEED	ORGUE, FT-	*4K8 3350	UEL RATE,	WIL NOILING	ARIFOLD VACUUM, IN H	HROTTLE ANGLE, DEG	MICKEL MAN. TEMP.	CHCENTRATIONS,			eu eu	ن	OX. PP	AISTRUEL RATIO	MATOO MOTOO MATOO	CONTRACTOR CO		ŭ		IL TENPERATURE	IL PRESSURE	OOLANT TEMPERA	AUST PRESSUR	ZHAUST TEMPERA

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	88.02		0/7	755.	IJ	7.8	00	دا	46	0	31.0	9		10	•	100	4 6	24 · 42) li	2	-	15.23				528.4		+	m	00	22.0	60
	88.01		0/7	755.	S	7.8	00	10	46	0	31.0	9	٠	10		320	۱ ا	0 0	0	9 0	00	15.20		04	2	539.7	4	*	M	00	31.0	60
	87.02		0/7	746.7	45	88	0	_		4	34.0	ci	M	10)	000	· u		, ,,,	4 7	+	15.42				5.6	P	0	3	∞	0.	4
٠	87.01		0/7				70				34.0	2		n	1	264	0	20. 1		, ~	3 -	15.36		•		5.8	P)	1	00	2.0	00
	86.02		/2	55.	20	28	20		വ		34.0	0		Cil		133	G		0	- 0	v)	14.92		IO.			4	- 1	3	ω	2.0	CI
	6.0			55.	i)		20	9	ທ	2	34.0	0		cd		9	7	4	00	9	5	14.74		M	33.2	~	4	- 6	7	∞	0.0	P3
GINE:	EST NUMBER	ATA SOURC	EST DATE	ARCMETER, M	UMIDITY, CRAI	EMPERATURE,	MOINE SPEED	ORBUE, FT-	OWER, BHP	UEL RATE, LBZHR	GRITION TIMING, DEG	RRIEDLD VACUUM, IN H	HROTILE ANGLE, DE	MICHES MAN. JEMP	GNOENTRAT		C02, 2		C, PPM	2 × ×		AIR/FUEL RATIO	EMISSION RATES, GZHR	00	707	NOX+			TO LEAD ON THE LOS	DOLENT TEMPERATURE, F	LU	ZEGUST TEMPERATU

CORRECTED SAE J8168

	91.02		0/7	755.	n	~	00	9	9	9.9	ıΩ.	0	9	CV		061	N-	7	5	601	15.28		4	-	2 2 2		S	643	187		4
	91.01		2/0	755.			00	9	9	9.9	2	0	9	N		303	C)	0	4	992	15.24		00	. M	. K.		10	M	187	•	9
	90.02		7	755.		∞	00		Ω	9.7	Ω.		9	-		000	9	<u></u>	S	2063	16.10			•	191 4			m	189		97
	90.01			55.		∞	00	****	5	2.6	ر. در	2	97	-		9 6 0	ω.	~	9	2197	16.03		o	9	200 9	•		m	189		9
,	89.02		~	رة رو	S	00	200	0	37.	17.3	ທ	5	~	=======================================		000	3	₩. •		2907	15.82			. الم	466.2		9	m	191		03
•	89.01			വ			ं०	·	~	17.3	വ	6	2	-		တ	(V)	4	1074	හ ග	15.77		~	. 00	463.3		264	ro.	-	٠	0.2
01NE:	EST NUMBER	ATH SOURC	EST DATE	ANDMETER, MAKE	UMIDITY, GRAI	EMPERATURE	MGINZ SPE	ORGUE, FI-L	OWER BHP*	UEL RATE, LBZHR	GRITION TIMIN	ANIFOLD VACUUM, IN H	HROTTLE ANGLE, DE	MIEKE MAN. IENS.	NOENTRATION	0		Çú	ú	0%, PP	AISTRUEL RATIO	0 NO		JH.	* × ×		TEMPERATURE,	IL PRESSURE, PSI	OCCAMI TEMPERATURE, F	MERUST PRESSURE, IN.	ZHAUST TEMPERATUR

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	<	•	0	755		~	40	100.0	44	-	~	6	0	10	•	0.01	4 (. 4	***	3012		15.87			,	595.4	- 1	~	M	CD	25.0	6
	4	>	0	755	S	~	40	100.0	44.		~	6	0	10	•	101	• •-	+ in	96	2996		15.81		36	65	593.2		_	M	∞	38.0	KO
	•		0	755.	S	~	240	125.0	55.	S)	8	9	4	10	•	001	G		4	3006		15.32				679.5		٥	M	œ	35.0	16
	C		0	755.	S		240		55.	S.	∾.	9	4	10		371	M	1 0	60	2995		15.30		74.	85	681.7	- 4	o.	m	18	50.0	17
	00 00		0	755.	ß	r-	\circ	****		کا		(4	M	n		149	C]	4	96	,	14.81			3	4.0	-	H	C	∞	1.0	0
-	0		1	55.	לע	r-	\circ					ò		S		60	S	.63	CO.	6		14.83		<u>ه</u>	30.2	00	~	h I	3	co	4.0	
	EST NUMBER	ATA SOUR	EST DATE	AROMETER, MM	UMIDITY, GRAI	EMPERATURE, F	NGINE SPEED	ORBUE, F	OMER. BHP*	UEL RATE, LBZHR	GRITTON TINING, DEG	ANIFOLD VACUUM, IN H	HROTILE ANGLE, DE	COMMUNICATION OF STREET	CENTRATIONS			~	C, PPM	× × 0			EMISSION RATES, GZHR	CO	HC		H GH L D G H G M J L		L PRESSURE, PSI	GCEANT TEMPERATURE, F	EAUST PRESSURE, IN.	ZHAUST TEMPERATU

CORRECTED SAE JS16B

	97.02		2/0	755.	S	~	40			9	37.0	8	10	4		041	9	9	N	234	15.44		ເດ		13.3	5	M	187	•	9
	97.01		2/0	755.	S	~	40	-	•	9	37.0	2	N	4		351	N	1.2	96	259	15.39		4	17.		in.	M	187		9
	96.02		077	755.	S	~	40	9	~	00	37.0	0	დ	12		000	0		4	807	16.09		_	-	62.6	10	m	187		9
	96.01		2/0	755.	S	N	40	9	, 	00	37.0	0	00	12		138	00	9	82	855	16.05		CV.		66.2	S	M	187	٠.	00
	5.0		2/0	755.	S	\sim	40	•••	00		37.0	~		10		000	~	2.2	M	2050	16.47			-	235.1	9	m	188		S
	95.01		0.77		S	~	40	·	00	-	37.0	~	-	0.1		05	4	כיו	22	-	16.45		N	30.2	~		M	188		Ø)
USC CODE	MBER	ATH SOUR	EST DAT	AROMETER, MM	UMIDITY, GR	EMPERATURE	MGINE SPE	ORBUE, FT-L	OWER BHP*	UEL RATE,	GNITION TIMING, D	ANIFOLD VACUUM, IN H	HRUTTLE ANGLE, DE	MICKE MAN. TEMP	ONCENTRA	0	C02, #	02. %	C. PPM	NOX. PPM	ATP/FUEL RATIO	EMISSION RATES, GZHR	00			IL TEMPERATURE	IL PRESSURE, PS	ANT TEMPERATUR	MHAUST PRESSUR	ZHAUST TEMPERATUR

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CORRECTED SAE J8168 CORRECTED FOR HUMIDITY

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	100.02		12	55.	S	~	80	0	0	14.0	0	~	m	10		000	M)	2 . 5	N	1862	r	16.78			H	259.6	- 1	. P	0	00	12.0	04	
	0.00		~	755.	S	~	80	0	0	13.8	0	~	رما د	10		110	Ċ.	2.68	44	80		16.73		03.	20.	259.2	N	1) (2	20.0	08	
	9.0		2	55.	S		80	ζ.	0	24.6	<i>و</i> .	6	2	10		001	€.	1.3	M			15.84		٠		208.2	α	9 10	0 0	æ	36.0	15	
	9.0		2/0	755.	S	~	80	7	0	24.7	ر و	<i>و</i> .	8	10		128	****	1.4	74	3088	1	15.76		00	58	0.802	0	יו כ	9 (1 8	52.0	20	
	98.02		0/7		S	~	280	- -i	62.	29.4	5	و	r-	10		001	Ç,	4	3	2954	1	15.22		199	2	768.2	0	1 0	? (8	50.0	25	
	98.01		2/0	ر. در	S	~	9	-	α.	29.4	IO.	9	K	10		0	ניז	S	46	3025		15.19		0	4	9.062		0 1	2	ω	0.07	24	
GINE: EL CODE	EST NUMBER	STA SOUR	EST DATE	AROMETER, MMH	UNIDITY, CRA	ENPERATURE, F	MGINE SPEED	OPPUE, FI-LB	*0.H8	HEL RATE, L	CHARTEON TIMING, DEC	ARTERIO VACCUM, IN MG	HEDITE BRETE, DEG	HIGKS NON. TEMP.	CENCILBATESTES	200	0		0 0			AIR/FUEL RATIO	FMISSION RATES, G/HR			+ × 0 Z		THE TRANSPORT OF THE PROPERTY	IL PRESSURE, PSI	DOLANT TEMPERA	ZERUST PRESSURE	RAUST TEMPERATURE,	

SAE J8168 FOR HUMIDITY CORRECTED 8

	103.02		4/7	745.	m	00	330	ر. د	71.	33.5	~	9	<u>ئ</u>	10		002	0.	4	M	3017				M	825.3	6)	M	∞	68.0	35
	103.01		417	745.	M	∞	330	IS.	71.	33.6	7	9	<i>و</i> .	10		653	77	,	22	3118	15.09		12.	28	853.1	67	m	∞	94.0	59
	102.02		2/0	755.	S	~	80				0		~	4		000	0	1.7	N	34	16.01			•	23.9	9	4	∞	2.0	-
•	2.0		0/7	755	S	~	80	<u>.</u>	٠	7.4	0	2	~	14		158	~	60	43	353			9	0	25.0	9	4	00	6.0	9
_	101.02		77	755.	E)	~	80	ئ	00	œ .	0	0	ه	-4		000	9	2 . 2	CJ	855	16.44			٠	81.3	9	4	ω	5.0	\Diamond
	101.01	1	17	55	'n	~	80	9	00	80.	Ф	0	6,	-		31	4		46	864	16.43		ر. دي				4	ω	11.0	~
GINE: EL COD	EST NUMBER	ATH SOURC	EST PRI	AROMETER, MMHG	UMIDITY, GRAI	EMPERATURE	MGINE SPEED	ORBUE, FT-	OWER. BHP*	UEL RATE, LBZH	GRITION TIMING.	ANTEGLO VACCOUM, IN H	HRUTTLE ANGLE, D	HTAKE MAN. TEMP.,	MOENTRA	50.2			ů	OX, PP	AIR/FUEL RATIO	EMISSION RATES, G/HR		HC		IL TEMPERATURE	IL PRESSURE, P	DOLANT TEMPERAT	HAUST PRESSUR	ZBAUST TEMPERATU

* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

	106.02		1/7	744	~	7.2	30	ו או	ന	11.9		0	-	-	7 7	< <	> 1	رج م	2.3	N	1056	16.35					112.9	1	-	3	00		915
	106.01		1/7	744.	N	~	30		6	11.8		0	-	-	4	C	3 6	3 . 2	2	35	1043	16.49			<u>6</u> ,	14.	111.1	ŧ	_	m			8
			1/7	744.	N	~	30	00	س	16.4		2	12	10	•	000	> -	7 . 0	n.	N	2101	16.78					317.7	- 1	- 1	M	189		01
	105.01		\sim	744.	S	~	30	00	اردا	16.3	<u>.</u>	~	ر. دي	10	•	100	0	u (2	30	2103	16.78			-	21.	17.	-	- 1	3	189		80
	104.02		3/21/78	744.	C)	~	30	ς,	وي	28.3	.	ه	4	10		001	10 A	> r	9 (143	~	15.86				m	722.9	0) r	'O	190		28
	104.01		~	44	CA	~	30	o.	9	28.4	H	ص	4	10		10		. 4	+ 1	۵		15.76		(382.7	61.	5	00	ר ל	9 (061		N
E H	EST NUMBER	HAR SOURC			UNIDELY GREE	EMPERATIONE, F	HAS BAITE	08005, F		UEL RATE, LBZHR	CRITION TIMING, DEG	HNIFELD WACOUR, IN H	HRUISLE ANGLE, DEG	THERE MEN THEN	KORKI		0027	- 24	0 .	L	7×1 × × 1	RIBUFUEL RATIO	0 2		٠ ١	: د	+×0×	IL TEMPERATURE	Tod Hallow Had Th	AUTOMOR THO LOO	COMPATIBLE RATIONE, F	KODODUKU TODHUK	ATHUS I PERFERALUK

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UEL CODE	•					
\Rightarrow	107.01	107.02	108.01	08	0	6
ATA SOURC						
EST DAT	177	1/7	21/7	2177	21.77	12117
AROMETER, MM		744	744	744	744	. 🔻
UMIDITY, GRAI	N	8	2	· ~	. ~	. 0
EMPERATURE,			~	~	~	1
NGINE SPE	0	30	80	0	80	8
ORGUE, FI-L		<u>.</u>	05.	05.	4	4
OWER BHP*	o .	<u>.</u>	74.	74.	6	9
UEL RATE,		S.	7		ζ.	2
GRITION TIMING, D	41.0	41.0	37.0	37.0	42.0	42.0
ARIFOLD VACUUM, IN H	 i	<u>.</u>	Ω		6	on.
HROTILE ANGLE, DEG		00	د		9	9
KHEKE MAN. HEM	4	4	0	0	0	10
ONCENTRATIONS, D)
200	29	000	963	960	402	001
0.25	~	9	∞	∞	0	4
1/2	1.66	1.56	00	C.	1.0	00
ٽ	∞	m	71	-	29	N
9%, PP	CU.	N	2982	1397	3026	3033
AIRVEUEL RATIO	15.86	15.92	14.99	14.95	15.36	4
EMISSION RATES, G/HR						
00	00		16.	25	02	N
	14.3		82.	-		2
******		41.5	N	-	-	817.3
IL TEMPERATURE		9	G	ை	6	60
IL PRESSURE, PSI	כיו	M	m	3	M	M
T TEMPERATURE, F	188	188	191	191	190	190
KERUSI PRESSURE, IN.					•	•
ZEAUST TEMPERATUR	r_	umit	130	8	28	~

CORRECTED SAE J8168
 CORRECTED FOR HUMIDITY

	112.02		1/7	~	N	~	80		<u>.</u>		€	_;	0	23		000	4	2.1	-	909	16.39		_		60.4		173	188		4
	112.01		17	744	2	N -	80		-		S		0	13		123	M	2.2	24	80	16.36		-	6	58.1	~	m	188		5
	111.02		\sim	74	S	\sim	8	4	6		ς.	6	M	-		001		2.3		1152	16.60				146.1	00	M	188		96
	111.01			24			80	4	5		∾.	6	3	1.1		111	7	2.4	23	1097	16.60		90	+-1	39.	00	3	188		0.5
	110.02		13		N	Ν.	80	IO	4		«	9	ق	10		001	m	€. €.		2079	16.59				357.3	ထ	M	189		10
•			17	744.5	ĆŲ.	\sim	80		4	00			٠	0		260	13.17	4	+~4	CU	16.61		4			60	\sim	189	٠	5
GINE:	EST NUMBER	ATA SOURC	EST DATE	AROMETER, MMHG	UMIDITY, GRA	EMPERATURE,	HOINE SPEED	ORBUE, FT-	OWER. B	UEL RAT	GRITION TIMING,	HRIFOLD VACUUM, IN H	HROTTLE ANGLE, D	NIEKE MAN. TEMP.	ENTRATIONS	\sim	CO2, %	2,	C, PPM	NOX, PPM	AIR/FUEL RATIO	EMISSION RATES, G/HR	CO	HC	NOX+	IL TEMPERA	IL PRESSURE, P	GLANT TEMPERATURE, F	ZEAUST PRESSURE, IN.	ZHAUST TEM

* CORRECTED SAE J8168 * CORRECTED FOR HUMIDITY

	115.02		4/7	745	. M	00	00	ی		•	> 14.	21.0	, LO	M	•	170	6	. 4	٠ ٥	00 c	0		œ		20° 30° 30° 30° 30° 30° 30° 30° 30° 30° 3	· ·	1 (0 0	00	5.0	0	
	115.01		4/7	745	1	00	00	ي				21.0	2	M.)	429	4	_		713	0		7.1		38.	V) [0 0	Ø	0.9	0	
	114.02		4/7	745.	[M	80	30	10	[27]	0	6	6.6		-	•	000	4	1 2	4		~			0	264.1	4	- P	0 0	Ø	0.0	~	
	114.01		4/7	745.	M	∞	30	S	(~)	0	6	9.2	-	1	,	051	-	4	10	2895	~		4	M	266.4	4	P	0 0	0 ,	11.0	۵	
	113.02		1/7	744	N	9	400	4	99	0	00	1.5		Q.		507	13.3	-	4	1965	00		8	09	7.097	C	· P) (5	n 	110.0	133	
	113.01		/2	44	CAI		00	4	99		00	1.5		G)		425	60	(بر)	90	2389	65		80	55	928.1	0	M	5	4 4	160.0	36	
NE: CODE	EST NUMBER	ATA SOURC	EST DATE	AROMETER, MMHG	UMIDITY, GRAI	EMPERATURE,	NGINE SPEED	0.80.057	OWER. B	UEL RATE,	GNITION TIMING,	PRIFULD VACUUM, IN H	HROTTLE ANGLE, DEG	MICHEL MAN. TEMP.	DNCENTRATI	20, 3	\Box	02, 3	C, PPM		AIR/FUEL RATIO	EMISSION RATES, GZHR	0	HC	+×0×	IL TEMPERA	d Hanselse Ha	THE PERSON OF	CONTROL TENT PER TO CONTROL TENT TO CONTROL TE	MINOR TREGORDA	LINE LOOKES	

CORRECTED SAE J816B

	118.02		417	745.	100	8	30	2	100	0	29.0	6	-	-	4	000		3 •	1 . 2	9	2878	15.78			~	264.1	24	M	187		~	
	118.01		4/7	745.	m		30	95	L	0	29.0	5		-	•	150			4	27	00	15.75	in .	4	43	266.4	4	m	187		98	
	117.02		417	745.	M		30		-	6	41.0		00	V.)	000	2 -		٥	N	-	15.98				42.0	~	m	188		S	
	117.01		417	745.			30		-	6	41.0	8	00	5		142	000		٩	28	3	15.85		-	8	41.7	~		188	-	46	
	116.02	2	~	745.	3		80	7	0	4	40.0	5	-	10		000	14 09		0 1	100	3	16.07			2	661.2	9	4	189		11	
	116.01		17	45	3	∞	80	~	0	4	40.0	6		0		77	12 97		- 1	73	-	16.04		6	2	9.959	9	-	189	9	00	
NGIN	MBE	ATH SOURC	EST DATE	AROMETER, MMHG	UMIDITY, GRAI	EMPERATURE,	NGINE SPEED	ORGUE, F	OWER.	UEL RA	GNITION TIMING, DEG	ANIFOLD VACUUM, IN H	HROTTLE ANGLE, D	NTAKE	ONCENTRATIONS, D	CO, 2	CB2, 2		200	C , P		AIRZFUEL RATIO	EMISSION RATES, GZHR	00	HC	+XON	MPERG	ESSURE	COOLANT TEMPERATURE, F	T PRES	T TEMPERATU	

. 55/56

HE18.5.A34 no.DOT-TSC-NHTSA-79-5 FORMERLY FORM BORROW



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